

Post Graduate School Indian Agricultural Research Institute, New Delhi

Examination for Admission to Ph.D. Programme 2013-2014

Discipline	: Post Harvest Technology (Post Harvest Engineering and Technology)
1	

Ľ	Discipline Code : 20, <i>Sub code : 02</i>	Ro	oll No.									
	Please Note:											
	<ul><li>(i) This question paper contains 12 pages. Please check whether all the pages are printed in this set. Report discrepancy, if any, immediately to the invigilator.</li></ul>											
(ii) There shall be NEGATIVE marking for WRONG answers in the Multiple Choice type questions (No. 1 to 130) which carry one mark each. For every wrong answer 0.25 mark will be deducted.												
	PART – I (General Agriculture)	5. The most important sucking pests of cotton and rice are respectively										
Ch	Iltiple choice questions (No. 1 to 30). boose the correct answer ( <i>a, b, c</i> or <i>d</i> )	<ul> <li>a) Nilaparvata lugens and Aphis gossypii</li> <li>b) Aphis gossypii and Thrips oryzae</li> <li>c) Amrasca biguttula biguttula and Scirtothrips</li> </ul>										
sh	d enter your choice in the circle (by ading with a pencil) on the OMR -	d)	dorsalis d) Thrips gossypii and Orseolia oryzae									
	swer sheet as per the instructions /en on the answer sheet.	6.		poiso	ning		micro canr		ism c fruits			
a)	Who is the present Chairman of Protection of Plant Varieties and Farmers' Right Authority (PPV&FRA)? Dr. R.R. Hanchinal Dr. P.L. Gautam		vegetables? Aspergillus flavus Penicillium digitatum Clostridium botulinum Rhizoctonia solani									
b) c) d)	Dr. S. Nagarajan Dr. Swapan K. Datta	a)	The ca Blast o	f rice		-	Beng	gal Fa	mine	was		
2. a)	Which among the following is another name for vitamin B <sub>12</sub> ?	b) c) d)	Brown spot of rice Rust of wheat Karnal bunt of wheat									
d) c) d)	Niacin Pyridoxal phosphate Cobalamin Riboflavin		Actinomycetes belong to The fungi Eukaryote									
3.	The largest share in India's farm export earning in the year 2011-12 was from	c) d)	<i>Mycelia</i> None c			е						
a) b) c)	Basmati rice Non-basmati rice Sugar		A virus can be	obtai	ined b	су		rus inf	ected	l plant		
d)	Guar gum	<ul> <li>a) Cotyledonary leaf cultur</li> <li>b) Axenic culture</li> <li>c) Stem culture</li> </ul>			re							
4.	The National Bureau of Agriculturally Important Insects was established by ICAR in, was earlier known as	d)	Meristem tip culture Which of the following is not an objecti							tive of		
a) b)	Bangalore; PDBC New Delhi; National Pusa Collection	a)	the National Food Security Mission? Sustainable increase in production of									
c) d)	Ranchi; Indian Lac Research Institute New Delhi; NCIPM	b)	Restori	t and pulses pring soil fertility and productivity at dual farm level								
			Promot fertilize	ting u ers	ise of	f bio-p				rganic		
		d)	Creatic	on of e	emplo	bymer	nt opp	ortuni	ties			

- 11. Agmarknet, a portal for the dissemination of agricultural marketing information, is a joint endeavour of
- a) DMI and NIC
- b) DMI and Ministry of Agriculture
- c) NIC and Ministry of Agriculture
- d) DMI and Directorate of Economics and Statistics
- 12. The share of agriculture and allied activities in India's GDP at constant prices in 2011-12 was
- a) 14.1%
- b) 14.7%
- c) 15.6%
- d) 17.0%
- 13. The average size of land holding in India according to Agricultural Census 2005-06 is
- a) 0.38 ha
- b) 1.23 ha
- c) 1.49 ha
- d) 1.70 ha
- 14. 'Farmers First' concept was proposed by
- a) Paul Leagans
- b) Neils Rolling
- c) Robert Chamber
- d) Indira Gandhi
- 15. In the year 2012, GM crops were cultivated in an area of
- a) 150 million hectare in 18 countries
- b) 170 million hectare in 28 countries
- c) 200 million hectare in 18 countries
- d) 1.70 million hectare in 28 countries
- The broad-spectrum systematic herbicide glyphosate kills the weeds by inhibiting the biosynthesis of
- a) Phenylalanine
- b) Alanine
- c) Glutamine
- d) Cysteine
- 17. At harvest, the above ground straw (leaf, sheath and stem) weight and grain weight of paddy crop are 5.5 and 4.5 tonnes per hectare, respectively. What is the harvest index of paddy?
- a) 45%
- b) 50%
- c) 55%
- d) 100%
- Crossing over between non-sister chromatids of homologous chromosomes takes place during
- a) Leptotene
- b) Pachytene
- c) Diplotene
- d) Zygotene

- 19. The term 'Heterosis' was coined by
- a) G.H. Shull
- b) W. Bateson
- c) T.H. Morgan
- d) E.M. East
- 20. When a transgenic plant is crossed with a non-transgenic, what would be the zygosity status of the F<sub>1</sub> plant?
- a) Homozygous
- b) Heterozygous
- c) Hemizygous
- d) Nullizygous
- 21. The highest per capita consumption of flowers in the world is in
- a) The USA
- b) India
- c) Switzerland
- d) The Netherlands
- 22. Which of the following is a very rich source of betalain pigment?
- a) Radish
- b) Beet root
- c) Carrot
- d) Red cabbage
- 23. Dog ridge is
- a) Salt tolerant rootstocks of mango
- b) Salt tolerant rootstocks of guava
- c) Salt tolerant rootstocks of grape
- d) Salt tolerant rootstocks of citrus
- 24. Which of the following micronutrients are most widely deficient in Indian soils?
- a) Zinc and boron
- b) Zinc and iron
- c) Zinc and manganese
- d) Zinc and copper
- 25. Which of the following fertilizers is not produced in India?
- a) DAP
- b) Urea
- c) Muriate of potash
- d) TSP
- 26. What is the estimated extent of salt affected soils in India?
- a) 5.42 mha
- b) 7.42 mha
- c) 11.42 mha
- d) 17.42 mha
- 27. Which of the following is not a feature of watershed?
- a) Hydrological unit
- b) Biophysical unit
- c) Socio-economic unit
- d) Production unit

- 28. Correlation coefficient 'r' lies between
- a) 0 and 1
- b) -1 and 1
- c) -1 and 0
- d) 0 and  $\infty$
- 29. For the data 1, -2, 4, geometric mean is
- a) 2
- b) 4
- c)  $-\frac{7}{3}$
- d) -2
- The relationship between Arithmetic mean (A), Harmonic mean (H) and Geometric mean (G) is
- a)  $G^2 = AH$
- b)  $G = \sqrt{A+H}$
- c)  $H^2 = GA$
- d) A<sup>2</sup>=GH

PART – II (Subject Paper)

Multiple choice questions (No. 31 to 130). Choose the correct answer (a, b, c or d) and enter your choice in the circle (by shading with a pencil) on the OMR answer sheet as per the instructions given on the answer sheet.

- 31. The temperature of ice after addition of salt will
- a) Increase
- b) Decrease
- c) Neither increase nor decrease the temperature of mixture
- d) Melt the ice much faster
- 32. In a vapour refrigeration cycle heat from the surroundings is absorbed through
- a) Evaporator
- b) Condenser
- c) Compressor
- d) Fins
- 33. The dimensionless number in mass transfer operations which is analogues to Nusselt number in heat transfer is known as
- a) Lewis number
- b) Sherwood number
- c) Peclet number
- d) Schmidt number

- 34. In a ball mill if 'R' is radius of mill, 'g' is the acceleration due to gravity and 'r' is the radius of ball, then critical speed ( $\gamma_c$ ) is given by
- a)  $\gamma_c = (1/2\pi) \sqrt{(g/R-r)}$
- b)  $\gamma_c = 2\pi \sqrt{(g/R-r)}$
- c)  $\gamma_{c} = (1/2\pi) \sqrt{(R-r)/g}$
- d)  $\gamma_c = 2\pi \sqrt{(R-r)/g}$
- 35. Which mechanism is not used for milling of pulses?
- a) Cylinder-concave
- b) Concentric double cylinder
- c) Emery coated inverted cone
- d) Breaker rolls
- 36. Which of the following contains gum between hull and cotyledon?
- a) Chickpea
- b) Lentil
- c) Pea
- d) Black gram
- 37. If two heat conducting bodies A and B having 4000 kcal and 7000 kcal of heat, respectively, at a constant temperature of 95°C are brought in contact with each other, then
- a) Heat will flow from A to B
- b) Heat will flow from B to A
- c) Heat will not flow from one body to the other
- d) Temperature of the two bodies will increase
- 38. Which of the following is extra long grain rice?
- a) PB 1121
- b) PRH 10
- c) Pusa 44
- d) IR 8
- The Jansen's theory/formula is used to determine the pressure exerted by grains in a
- a) Deep bin
- b) Shallow bin
- c) Trench bin
- d) All types of bins
- 40. A pyranometer is used to measure
- a) Solar radiation
- b) Microwave intensity
- c) Temperature of a body
- d) Enthalpy of a body
- 41. 60% m.c (Wb) in the grain is equivalent to approx.
- a) 70% m.c (db)
- b) 81% m.c (db)
- c) 100% m.c (db)
- d) 150% m.c (db)

a) b) c)	'White bellies' are mostly found in Wheat Corn Polished rice Processed pulses	<ul> <li>51. Calorific value of rice husk is approximately</li> <li>a) 3000 kCal/kg</li> <li>b) 5600 kCal/kg</li> <li>c) 7000 kCal/kg</li> <li>d) 11000 kCal/kg</li> </ul>
a) b) d) 44. a) b) c) d)	LSU dryer is most suitable for drying Wheat Corn Paddy Barley The mean of first 'n' natural numbers is n(n+1) n(n+1) / 2 (n+1) / 2 (n+1) / 4 The reference electrode in pH	<ul> <li>52. COP of a refrigerator is given by</li> <li>a) Heat removed by the evaporator / heat rejected by the condenser</li> <li>b) Heat removed by the condenser / the work done by the compressor</li> <li>c) Heat rejected by the condenser / work done by the compressor</li> <li>d) None of the above</li> <li>53. Which of the following is used to determine specific heat of a solid materials?</li> <li>a) Method of mixtures</li> <li>b) Probe method</li> </ul>
b)	measurements is Glass electrode Hydrogen electrode Antimony electrode	<ul><li>c) Guarded plate method</li><li>d) All of the above</li><li>54. The basis for measuring temperature is</li></ul>
d)	Hg-calomel electrode In rice milling, which of the following has	given by a) Zeroeth law of thermodynamics b) First law of thermodynamics
b)	commercial importance? Head rice yield Total yield	<ul> <li>c) Second law of thermodynamics</li> <li>d) Newton's law of cooling</li> </ul>
d)	Field yield All are equally important	<ul> <li>55. Heat transfer efficiency for counter current flow through a heat exchanger as compared to co-current flow would be</li> <li>a) Higher</li> </ul>
a)	The uppermost layer of brown rice is known as Endosperm Germ Bran	<ul><li>a) Higher</li><li>b) Lower</li><li>c) Same</li><li>d) None of the above</li></ul>
d) 48.	Pericarp For getting maximum flaking grits, degerming	<ul> <li>56. The dimensions of energy is</li> <li>a) ML<sup>2</sup>T<sup>-2</sup></li> <li>b) MLT<sup>-2</sup></li> <li>c) ML<sup>-2</sup>T<sup>-1</sup></li> </ul>
b)	is done using Beall degermer Roller mill Rubber roller	d) ML <sup>2</sup> T <sup>-1</sup>
c) d) 40	Both a) and c)	<ul> <li>57. The closeness of the instrument output to the value of the measured quantity (as per standards) is known as</li> </ul>
49. a) b)	If V is the velocity of air entering into a cyclone separator of radius r, then separation factor of the equipment is V.r $V^2$ .r	<ul><li>a) Accuracy</li><li>b) Precision</li><li>c) Deflection</li><li>d) None of the above</li></ul>
c)	V <sup>2</sup> /r.g V <sup>2</sup> r/g	<ul><li>58. Which of the following is an attrition type mill?</li><li>a) Smooth roll crusher</li></ul>
	Amount of moisture present in a unit volume of air is known as Humidity Absolute humidity Relative humidity Specific humidity	<ul> <li>b) Hammer mill</li> <li>c) Ball mill</li> <li>d) Plate mill</li> </ul>

- 59. In milling of pulses, the whole dehusked grain is called
- a) Gota
- b) Bhushi
- c) Chuni
- d) Grade-I dal
- 60. The amount of husk in pulses varies from
- a) 5 to 10%
- b) 10 to 15%
- c) 20 to 30%
- d) 30 to 35%
- 61. A liquid mixture is separated into individual compounds or in some cases groups of components by vapourization is called
- a) Distillation
- b) Coagulation
- c) Granulation
- d) Evaporation
- 62. The unit of measurement of electrical conductance is
- a) Coulomb
- b) Farad
- c) Henry
- d) Siemens
- 63. Most of the storage fungi do not develop below
- a) 0°C
- b) 5°C
- c) 10°C
- d) 15°C
- 64. Which of the following insect species is a secondary pest?
- a) Khapra beetle
- b) Grain weevil
- c) Flat grain beetle
- d) All of the above
- 65. Morai, a traditional storage structure of rural areas for storing grain has the shape of
- a) Cylindrical
- b) Rectangular
- c) Inverted truncated cone
- d) None of the above
- 66. During winter season, moisture accumulation and spoilage of grain take place at the
- a) Top of the bin
- b) Center of the bin
- c) Bottom of the bin
- d) None of the above
- 67. The gelatinization temperature of different varieties of paddy are normally within
- a) 10-20°C
- b) 20-30°C
- c) 65-75°C
- d) 90-100°C

- 68. The boiling point of a solution at different pressures can be found using
- a) Hysteresis curve
- b) Psychrometric chart
- c) Duhurring plot
- d) All of the above
- 69. The shear rate in an extruder is influenced by
- a) The internal design of the barrel
- b) Speed and geometry of the screws
- c) Type of extruded product
- d) Both a) & b)
- 70. The most essential constituent required for making fruit jelly is
- a) Acid
- b) Pectin
- c) Sugar
- d) Sucrose
- 71. Vegetable seeds having high initial moisture content and lighter in weight are efficiently dried in a
- a) Solar dryer
- b) Flat bed dryer
- c) Fluidized bed dryer
- d) Deep bed dryer
- 72. Which of the following grain dryers is not a continuous flow mixing type?
- a) L.S.U. dryer
- b) Baffle dryer
- c) Recirculating batch dryer
- d) Columnar dryer
- 73. The roller diameter of a processing machine is 700 mm and its peripheral speed is 11 m/s. The machine rpm is then
- a) 150
- b) 210
- c) 275
- d) 300
- 74. True density of an agricultural produce is 1000 kg/m<sup>3</sup> and bulk density is 40 kg/m<sup>3</sup>. The porosity of the product is
- a) 0.40
- b) 0.80
- c) 0.86
- d) 0.96
- 75. Homogenized milk must have 90% fat globules of diameter smaller than
- a) 2 μm
- b) 4 μm
- c) 6 μm
- d) 8 µm

- 76. Ground brick dust, commonly used as a substitute for sand in places where sand is scarce, is better known as
- a) Kankar
- b) Moorum
- c) Surkhi
- d) Shingles
- 77. The freezing point of a solution is affected by the concentration level of
- a) Salts
- b) Sugars
- c) Salts and sugars
- d) None of the above
- 78. Rate of leaching
- a) Increase with size reduction of particles
- b) Increase in temperature of solvent
- c) Both a) and b)
- d) is higher in cocurrent process than counter current process
- 79. The dimensionless number relating buoyant and viscous forces in natural convection is
- a) Nusselt number
- b) Reynold number
- c) Grashoff number
- d) Prandtl number
- 80. Fruits bars are
- a) Dried product
- b) Intermediate product
- c) High moisture product
- d) None of the above
- 81. The point of intersection of total revenue and total cost is known as
- a) Critical point
- b) Yield point
- c) Elastic point
- d) Break even point
- 82. The working principle of a mortar and pestle is analogous to that of
- a) Ball mill
- b) Roll mill
- c) Gyratory crusher
- d) Hammer mill
- 83. Steam economy of a single effect evaporator is
- a) <1
- b) Equal to 1
- c) >1
- d) ≥1
- 84. Which C:N ratio of animal dung is considered to be suitable for biogas production?
- a) 10:1
- b) 20:1
- c) 30:1
- d) 45:1

- 85. Velvet roll separator separates grains on the basis of
- a) Shape and surface texture
- b) Roundness
- c) Specific gravity
- d) Relative length
- 86. Log mean temperature difference (LMTD) in case of a parallel flow compared to that of counter flow would be
- a) More
- b) Less
- c) Same
- d) None of the above
- 87. A standard screw has the following parameters
- a) Pitch > diameter of screw
- b) Pitch = diameter of screw
- c) Pitch < diameter of screw
- d) Pitch = shaft diameter of screw
- 88. Mechanical damage of seeds can be determined by
- a) Mercury test
- b) Water displacement method
- c) Ferric chloride test
- d) None of the above
- 89. A mixture of air and water vapour is adiabatically cooled. The lowest temperature of the mixture thus achieved is equal to
- a) Dry bulb temperature
- b) Wet bulb temperature
- c) Dew point temperature
- d) Saturation temperature
- 90. 100 units of sensible heat were given to a unit mass of water and a unit mass of mercury each. The rise in temperature of
- a) water will be more than that of mercury
- b) mercury will be more than that of water
- c) will be same for both mercury and water
- d) None of the above
- 91. The analogy between heat, mass and momentum transfer is given by
- a) Chilton-Colburn
- b) Fick's
- c) Newton
- d) None of the above
- 92. Critical moisture content in soaking of paddy during parboiling process is
- a) 20-25%
- b) 30-35%
- c) 40-45%
- d) 50-55%

- 93. For clarification of fruit based beverage, the suitable enzyme is
- a) Papain
- b) Rennin
- c) Amylase
- d) Pectinase
- 94. Which of the following fruit has maximum shelf-life?
- a) Apple
- b) Papaya
- c) Banana
- d) Mango
- 95. Asepsis refers to prevention from
- a) Air
- b) Light
- c) Microorganism
- d) Moisture
- 96. Stokes' law is used to find out
- a) Terminal velocity
- b) Drag coefficient
- c) Surface tension
- d) Specific gravity
- 97. If electrical current is flowing in a circuit of two dissimilar metals then heat is absorbed at one junction and liberated at the other junction. This phenomenon is known as
- a) Seeback effect
- b) Thompson effect
- c) Peltier effect
- d) Refrigeration effect
- 98. *Escherichia coli* enters in food chain mainly through
- a) Air
- b) Water
- c) Dust particle
- d) Field contamination
- 99. Identify the most suitable pre-cooling method employed for grapes.
- a) Vacuum cooling
- b) Hydro-cooling
- c) Forced air cooling
- d) Ice-cooling
- 100. Vapour heat treatment is common post harvest treatment employed for
- a) Killing bacteria
- b) Killing insects
- c) Killing pests
- d) Killing yeasts

- 101. A fruit powder is classified as 'instant', if it has the following set of properties
- a) Wettability, sinkability and solubility
- b) Wettability, sinkability, dispersibility and solubility
- c) Dispersibility and solubility
- d) Wettability and dispersibility
- 102. The slope of the TDT (Thermal Death Time) curve, defined as the number of degree Celsius required to bring about a ten fold change in decimal reduction time is called
- a) D-value
- b) t-value
- c) Z-value
- d) None of the above
- 103. Gauge factor of a strain gauge refers to
- a) Resistance change per unit strain
- b) Change in diameter of wire or thickness of foil unit strain
- c) Resistance change per degree change in temperature
- d) Elasticity of the material of strain gauge
- 104. Mixing of two solid constituents could be considered as complete when standard deviation of relevant property is
- a) Maximum
- b) Moderate
- c) Minimum
- d) None of the above
- 105. Food safety refers to
- a) That it does not cause harm when consumed any way
- b) That it does not cause harm when consumed as per intended use
- c) That it causes harm when consumed
- d) All of the above
- 106. Diode in an electronic device allows the current to flow in
- a) Single direction
- b) Two directions
- c) Three directions
- d) Multiple directions
- 107. An isochoric process occurs at
- a) Constant pressure
- b) Constant volume
- c) Constant temperature
- d) Constant entropy
- 108. The process of production of tar, gas and coke from biomass is known as
- a) Hydrolysis
- b) Pyrolysis
- c) Esterification
- d) Photosynthesis

- 109. In an aspirator, the fan is placed at the air discharge point to create
- a) Atmospheric pressure
- b) A positive high pressure
- c) A negative pressure (vacuum)
- d) None of the above
- 110. Plank's law can be used for estimation of
- a) Time of freezing
- b) Time of drying
- c) Time of boiling
- d) Time of germination
- 111. Diverging belts are used to grade fruits on the basis of
- a) Shape
- b) Size
- c) Weight
- d) Density
- 112. If plane of rupture passes through opposite side of the wall without touching grain surface, then the bin is categorized as
- a) Deep bin
- b) Shallow bin
- c) Metal bin
- d) None of the above
- 113. An evaporator has a rated evaporation capacity of 300 kg/h of water. Calculate the rate of production of juice concentrate containing 40% total solids from raw juice containing 10% solids.
- a) 100 kg/h
- b) 150 kg/h
- c) 181.8 kg/h
- d) 200 kg/h
- 114. Corrugation of a break roll in roller mill is specified by
- a) Spiral of corrugation
- b) Disposition of corrugation
- c) Corrugation profile
- d) All of the above
- 115. Which of the following represent commercial importance of rice milling?
- a) Field yield
- b) Total yield
- c) Head yield
- d) Both field and total yield
- 116. Active packaging refers to
- a) Rapid changes of gaseous composition inside package
- b) Maintaining gaseous composition inside package
- c) Incorporation of additives into packaging film
- d) Activity of packaging material leading to contamination of food

- 117. Which of the following is ethylene scavenger?
- a) Calcium oxide
- b) Potassium permanganate
- c) Sodium bicarbonate
- d) Citric acid
- 118. The overall dimensions of a godown for 2 stacks, each stack of length 10 m and width 6 m should be
- a)  $16 \times 8 \text{ m}$
- b) 16 × 12 m
- c)  $20 \times 10$  m
- d)  $24 \times 6 \text{ m}$
- 119. In purification of crude oil to edible oil, removal of free fatty acid is referred as
- a) Degumming
- b) Bleaching
- c) Refining
- d) Deodorization
- 120. Which of the following is continuous type mill?
- a) Hydraulic press
- b) Ram press
- c) Ghani
- d) Screw press
- 121. Which of the following law can be used to calculate mass flux?
- a) Newton's law
- b) Fourier's law
- c) Fick's law
- d) Both b) and c)
- 122. Irradiation of food is
- a) Thermal process
- b) Non-thermal process
- c) High pressure process
- d) Impregnation process
- 123. A package is considered to provide protection to the food from
- a) Light
- b) Oxygen
- c) Contamination
- d) All of the above
- 124. Which of the following properties is used to separate material in a winnower?
- a) Size
- b) Terminal velocity
- c) Shape
- d) Density
- 125. Purification in wheat milling refers to
- a) Separation of pure endosperm
- b) Breaking of grain
- c) Tempering of grain
- d) Degerming of grain

a) Fine product

b) Coarse product

coarse products

a) Concentration gradient

c) Momentum transfer

d) Air blowing or suction

e) Eutectic temperature

c) Fine, medium,

e) Sized products

d) Sphericity

b) Augur flight

a) Twin fluid nozzle

e) Centrifugal force

d) Calcium silicate

e) Polyphosphates

c) Cell wall of plant cells

b) Water activity

c) Sterilization

d) Impact

a) BHT

b) EDTA

c) Lecithin

b) Chitin

d) Goiter

c) Grain pressure

e) Size reduction

a) Mango

c) Apple

e) Thiamin

d) Relationship between

a) Lateral strain/linear strain

b) Current = voltage / resistance

wavelength and temperature

9

- 126. Stability of an emulsion depends upon
- Size of dispersed phase a)
- Viscosity of continuous phase b)
- Density of dispersed phase c)
- d) All of the above
- 127. The standard test sieves contain
- Circular holes a)
- b) Rectangular holes
- Square holes c)
- Triangular holes d)
- 128. If  $\theta$  is the angle of internal friction, pressure ratio in a bin can be defined by
- $(1+\tan\theta) / (1-\tan\theta)$ a)
- $(1+\cos\theta) / (1-\sin\theta)$ b)
- c)  $(1-\sin\theta) / (1+\sin\theta)$
- $(1+\sin\theta) / (1-\sin\theta)$ d)

129. Hydraulic press for oil milling consists of

- Vertical plates a)
- b) Horizontal plates
- c) Inclined plates
- None of the above d)
- 130. Which of the following has largest size?
- Corn meal a)
- b) Brewery grit
- Flaking grit c)
- d) Corn flour

Matching type questions (No. 131 to 140); all questions carry equal marks. Choose the correct answer (a, b, c, d or e) for each sub-question (i, ii, iii, iv and v) and enter your choice in the circle (by shading with a pencil) on the OMR answer sheet as per the instructions given on the answer sheet.

## 131.

- i) Newtonian fluid
- ii) Bingham plastics
- iii) Pseudoplastic fluid
- iv) Dilatant fluid
- v) Visco-elastic
- 132.
- i) Cabinet dryer
- ii) Spray dryer
- iii) Fluidized bed drver c) Rice
- iv) Freeze dryer
- v) LSU drver
- e) Gas

a) Quick sand b) Rubber latex

c) Real biomaterials

d) Sewage sludge

- a) Milk powder
- b) Meat and meat products
- d) Fine granular product
- e) Fruits and vegetables

- 133.
- i) Impact type mill
- ii) Attrition mill
- iii) Compression type mill
- iv) Cutting
- v) Shape
- 134.
- i) Transport process
- ii) Pneumatic conveyor
- iii) Diffusion of molecules
- iv) Screw conveyor
- v) Food freezing
- 135.
- i) Destruction of all microorganisms
- ii) Spray drying
- iii) Food spoilage
- iv) Hammer mill
- v) Cyclone separator
- 136.
- i) Chelating agent
- ii) Emulsifier
- iii) Anti-caking agent
- iv) Curing agent
- v) Antioxidant
- 137.
- i) Byproduct of mango peel a) Pectin
- ii) Vitamin B<sub>1</sub>
- iii) Fungal cell wall
- iv) Cellulose
- v) lodine

## 138.

- i) Jansen's theory
- ii) Bond's law
- iii) Poisson's ratio
- iv) Ohm's law
- v) Wein's law

## 139.

- i) Sprouting
- ii) Bitter pit
- iii) Jansen's equation
- iv) Rankine's equation
- v) Spongy tissue
- 140.
- i) Filtration
- ii) Heat flux
- iii) Mass transfer
- iv) Spiral separator
- v) Screening

d) Potato

b) Shallow bin

- e) Deep bin
- a) Size difference
- b) Pressure difference c) Shape difference

d) Concentration difference

e) Temperature difference

## Short questions (No. 141 to 146); each question carries FIVE marks. Write answers, including computation / mathematical calculations if any, in the space provided for each question on the question paper itself.

141. Briefly discuss the changes occurring in food grains with reference to germination and moisture migration during storage.

142. Assuming necessary data, show the mass balance in a rice mill for milling five tonnes of paddy.

- 143. Differentiate between the following:
  - (a) Dry cleaning and wet cleaning in agricultural processing.(b) Screening and filtration in mechanical separation.

  - (c) Head yield and total yield in rice milling.
  - (d) Deep bin and shallow bin for grain storage.

144. Enlist the components of a bucket elevator. Briefly discuss the different methods of bucket loading and unloading.

145. Write short notes on intelligent and aseptic packaging.

146. Fruit juice containing 9% W/w solids is pre-concentrated at 35°C by reverse osmosis, prior to concentration in an evaporator. If the operating pressure is 4000 kPa and the mass transfer coefficient is 6.3×10-3 kgm<sup>-2</sup>h<sup>-1</sup>kPa<sup>-1</sup>, calculate the area of membrane required to remove 5 tonnes of permeate in 8 h shift. (Assume that sucrose forms the majority of the solids in the juice and the universal gas constant in 8.314 kPa m<sup>-3</sup>.mol<sup>-1</sup> k<sup>-1</sup>.