

SARDAR PATEL UNIVERSITY, VALLABH VIDYANAGAR
Ph.D ADMISSION TEST, AUGUST 2014
SUBJECT : INDUSTRIAL CHEMISTRY
FULL MARKS : 100

SECTION I- Tick the correct answer
(All questions carry 1 mark each) -----(10 * 1=10 marks)

1. Gas phase chlorination process is most often first order with respect to-----
 - a. Initiator
 - b. Product
 - c. Reagent
 - d. None of these

2. The number of side reactions possible in a hydration process is
 - a. 1
 - b. 2
 - c. 3
 - d. 4

3. Unit of absolute viscosity is
 - a. Stoke
 - b. Poise
 - c. Newton
 - d. pascal

4. Liquid discharge from a reservoir can be measured using
 - a. Orificemeter
 - b. Weir
 - c. Venturimeter
 - d. Pitot tube

5. When pure reactant A undergoes the reaction $3A + B \rightarrow 3R + 2S$, the fractional change in volume (ϵ_A) is
 - a. 1
 - b. 0.25
 - c. 0.75
 - d. 0

6. Flash point of diesel is determined by
 - a. Abel apparatus
 - b. Pensky Martens apparatus
 - c. Saybolt chromometer
 - d. bomb calorimeter

7. The lower rate of oxidation reaction using air is balanced by increasing-----
 - a. Reagent quantity
 - b. Time
 - c. Temperature
 - d. None of these

8. Unit of second order rate constant is
 - a. $(\text{concentration})^{-1} \text{ time}^{-1}$
 - b. concentration/time
 - c. time^{-1}
 - d. moles/(vol *time)

9. The lowest temperature at which a vapour above a liquid will continue to burn once ignited is called
 - a. Flash point
 - b. Ignition point
 - c. Fire point
 - d. Auto ignition

10. The catalytic effect of nitrous acid is observed in the nitration of
 - a. Benzene
 - b. Toluene
 - c. Anisole
 - d. Pyridine

SECTION –II- Tick the correct answer
(All questions carry 1 mark each) -----(40 * 1=40 marks)

1. Fertilizers supply ----nutrients
 - i. Primary
 - ii. Micro
 - iii. Secondary
 - iv. None of these

2. Air vessels are used in
 - i. Centrifugal pump
 - ii. Gas Absorber
 - iii. Rotary Disc Contactor
 - iv. Reciprocating Pump

3. Bubble cap columns are characterized by their
 - i. Low cost
 - ii. Low pressure drop
 - iii. High pressure drop
 - iv. None of the above

4. Higher value of distribution co-efficient in liquid extraction helps in
 - i. Reducing the amount of feed
 - ii. Reducing the amount of solvent
 - iii. Reducing the operating temperature
 - iv. Reducing the operating pressure

5. For the same feed and solvent rates ,which of the following will give a better separation?
 - I. Single stage cross current extraction
 - II. Multistage cross current extraction
 - iii. Multistage counter current extraction
 - iv. All of the above give same separation

6. Liquid solvent used in absorption is -----
 - i. at its boiling point
 - ii. below its boiling point
 - iii. above its boiling point
 - iv. none of the above

7. Moisture contained by a substance in excess of equilibrium moisture is called ----- moisture
 - i. Unbound
 - ii. Free
 - iii. Critical
 - iv. Bound

8. Bernoulli's equation is applicable for-----
 - i. Compressible fluids
 - ii. Viscous fluids
 - iii. incompressible fluids
 - iv. gases

9. ----- valves are used for viscous fluids and slurries
 - i. ball valve
 - ii. globe valve
 - iii. diaphragm valve
 - iv. needle valve

10. The shell of a capsule is made up of
 - i. Cellulose
 - ii. Gelatin
 - iii. Starch
 - iv. Sugar

11. Which reagent is used as catalyst in Oppenauer reaction ?
 - i. BF_3
 - ii. DCC
 - iii. Selenium
 - iv. aluminium-tert-butoxide

12. Thermal diffusivity is given by
- | | |
|-----------------|-------------------|
| i. $k/\rho C_p$ | iii. $\rho C_p/k$ |
| ii. $C_p \mu/k$ | iv. $\mu/h C_p$ |
13. In countercurrent heat exchangers compared to parallel exchangers,
- | | |
|---|-------------------------------|
| i. LMTD is greater | |
| ii. More surface area is required for a given transfer rate | |
| iii. Heat transfer rate is less | iv. more baffles are required |
14. Forced Convection is characterized by
- | | |
|---------------------|-----------------------|
| i. Power Number | iii. Grashoffs number |
| ii. Reynolds number | iv. Weber Number |
15. Which evaporator is least suitable for the evaporation of cold viscous feed?
- | | |
|-----------------|--------------------|
| i. Forward feed | iii. Backward feed |
| ii. Mixed feed | iv. Parallel feed |
16. Heat sensitive materials are dried using --- drier
- | | |
|-----------|------------|
| i. Freeze | iii. Spray |
| ii. Tray | iv. Rotary |
17. In a forced circulation evaporator,
- | |
|---|
| i. low heat transfer co-efficient are obtained with viscous material |
| ii. high heat transfer co-efficient are obtained even with viscous material |
| iii. residence time of liquid is higher than natural circulation evaporator |
| iv. Crystalline products cannot be handled. |
18. The ratio of moles of desired product formed to moles of undesired product formed is called---
- | | |
|----------------|-----------------|
| i. selectivity | iii. mole ratio |
| ii. molarity | iv. yield |
19. The devices where hot and cold fluids flow alternatively over the surface are called-----.
- | | |
|------------------|-----------------------------------|
| i. recuperators | iii. shell & tube heat exchangers |
| ii. regenerators | iv. condensers |
20. Latent heat -----
- | | |
|--|--------------------------------|
| i. does not allow rise in temperature | iii. result in humidity change |
| ii. result in a change in the state of the substance | iv. None of these |
21. The difference between the superheated temperature and the saturation temperature is called ---
- | | |
|--------------------------|------------------------|
| i. enthalpy of superheat | iii. heat of superheat |
| ii. degree of superheat | iv. all of the above |
22. Dryness fraction of wet steam is -----
- | | |
|-------------------|-----------------|
| i. greater than 1 | iii. zero |
| ii. Equal to 1 | iv. less than 1 |

23. Rotary driers cannot handle----- materials

- i. Free flowing
- ii. Sticky
- iii. Dry
- iv. Granular

24. The concentrating ratio of a flat plate collector is -----

- i. 1
- ii. 500
- iii. 30
- iv. 5000

25. ----- is used to empty the boiler when necessary for cleaning, inspection & repair

- i. economiser
- ii. feed check valve
- iii. blow off cock
- iv. Super heater

26. Dimension of volumetric flow rate is----

- i. $ML^{-1}T^{-1}$
- ii. L^2T^{-2}
- iii. ML^{-3}
- iv. L^2T^{-1}

27. Nusselts number number is used in ----- calculations

- i. Mass transfer
- ii. viscosity
- iii. momentum transfer
- iv. heat transfer

28. For terminating a pipeline,----- is used.

- i. coupling
- ii. plug
- iii. elbow
- iv. valve

29. Which one of the following is not a hazard identification technique?

- i. FAR
- ii. F& EI Index
- iii. HAZOP
- iv. Risk assessment

30. The tendency of liquid to segregate towards the walls and flow along the walls is called

- i. flooding
- ii. channeling
- iii. weeping
- iv. Loading

31. large proportion of kinetic energy is converted back to pressure energy

- i. diverging section of venturimeter
- ii. diverging section of orificemeter
- iii. converging section of venturimeter
- iv. converging section of orificemeter

32. In a mixed feed evaporator, steam is admitted in the ----- effect.

- i. first
- ii. third
- iii. second
- iv. last

33. The heat required to vaporize a unit amount of solid at constant temperature & pressure is called-----.
- i. latent heat of vaporization
 - ii. latent heat of sublimation
 - iii. latent heat of fusion
 - iv. heat of mixing
34. Methanol is flowing through a pipeline for which the Reynolds number is 15000. The type of flow is.....
- i. laminar
 - ii. turbulent
 - iii. transition
 - iv. streamline
35. The absorptivity of a white body is-----.
- i. 1
 - ii. 0.75
 - iii. 0
 - iv. 0.5
36. The overall resistance for heat transfer through a series of flat resistance is the ----- of the resistances
- i. average
 - ii. geometric mean
 - iii. product
 - iv. sum
37. ----- act as non reactive diluents for epoxy resin
- i. Benzyl alcohol
 - ii. Pine oil
 - iii. furfural alcohol
 - iv. all of these
38. Octane number of gasoline is a measure of its
- i. Ignition delay
 - ii. Ignition temperature
 - iii. Knocking tendency
 - iv. Smoke point
39. Increase in rotational speed of rotary drier results in
- i. increase in hold up
 - ii. does not affect hold up
 - iii. decrease in hold up
 - iv. none of the above
40. Reactions with low activation energy are
- i. Always spontaneous
 - ii. Fast
 - iii. Slow
 - iv. None of these

SECTION- III

(Short answers and not more than 5 sentences)

(All questions carry 5 marks)----5 *5=25 marks

1. Explain the various steps involved in the calculation of DOW F & EI Index
2. Explain the side reactions of C-alkylation process
3. Write note on fault tree analysis.
4. Differentiate between PFR and CSTR
5. With the help of suitable examples, explain skin additives

SECTION- IV

(Long answers and not more than 10 sentences)

1.
 - a. Discuss the raw materials and feed stocks for Nitrogenous and Phosphatic fertilizers (06).
 - b. Write a note on the raw materials & production of Alkyd resins (07)
2. Explain the various reactors used in oxidation process (06)